

Super-Tek III Seat

SS

2000 WOG

Fusion Series

S23-SS-F-G-G-L-???

FIRESAFE PER API 607-5

SIZE		Ø D		Ø G		H		h		l		Ø J		K		L		M	P		W		FO
inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		inch	mm	inch	mm	
1/4"	8	0.43	11	1.42	36	2.17	55	0.94	24	0.20	5	0.31	8	0.35	9	2.32	59	M5	0.57	14.50	5.31	135	F04
3/8"	10	0.49	12.50	1.42	36	2.17	55	0.94	24	0.20	5	0.31	8	0.35	9	2.32	59	M5	0.57	14.50	5.31	135	F04
1/2"	15	0.59	15	1.42	36	2.24	57	1.02	26	0.20	5	0.31	8	0.45	11.50	2.52	64	M5	0.69	17.50	5.31	135	F04
3/4"	20	0.79	20	1.42	36	2.50	63.50	1.28	32.50	0.24	6	0.39	10	0.55	14	2.87	73	M5	0.79	20	5.31	135	F04
1"	25	0.98	25	1.65	42	2.66	67.50	1.42	36	0.31	8	0.47	12	0.65	16.50	3.35	85	M5	0.91	23	6.50	165	F05
1 1/4"	32	1.26	32	1.65	42	2.87	73	1.63	41.50	0.31	8	0.47	12	0.65	16.50	3.94	100	M5	0.91	23	6.50	165	F05
1 1/2"	40	1.50	38	1.97	50	3.56	90.50	2.01	51.15	0.31	8	0.55	14	0.79	20	4.53	115	M6	1.06	27	6.89	175	F07
2"	50	1.97	50	1.97	50	4.17	106	2.56	65	0.39	10	0.55	14	0.79	20	5.28	134	M6	1.06	27	9.65	245	F07
2-1/2"	65	2.56	65	2.76	70	5.06	128.50	3.15	80	0.47	12	0.79	20	1.14	29	6.54	166	M8	1.56	39.50	12.60	320	F10
3"	80	3.15	80	2.76	70	5.49	139.50	3.58	91	0.47	12	0.79	20	1.14	29	7.44	189	M8	1.56	39.50	12.60	320	F10
4"	100	3.94	100	4.02	102	6.50	165	4.41	112	0.63	16	0.98	25	1.48	37.50	9.09	231	M10	2.07	52.50	10.80	274	F12

DETAIL D

Pressure Release Hole

Seal Welded

Actuator ISO Mounting Flange 5211

No.	Parts	Material
1	Body	ASTM A351 CF8M
2	End Cap	ASTM A351 CF8M
3	Seat	Super-Tek III
4	Ball	ASTM A351 CF8M
5	Gasket	Graphite
6	Thrust Washer	25% Carbon PTFE
7	Stem Packing	Graphite
8	Stem	A276-316 / 17-4PH
9	Gland	SS304
10	Handle Washer	SS304
11	Handle Nut	SS304
12	Handle	SS304
13	Handle Cover	PVC
14	Stop Screw	SS304
15	Locking Device	SS304
16	Anti-Static Device	SS316

PRESSURE RATING 2000 WOG	
SEAT TEST @ 80~100 PSI	ASME B16.34
SHELL TEST @ 2175 PSI	ASME B16.34
PRESSURE TEMPERATURE RATING	ASME B16.34
END CONNECTION	ASME B16.11
JOINT STRENGTH	ASME B16.34
WALL THICKNESS	ASME B16.34
BASIC DESIGN	ASME B16.34

FOR CERTIFIED DRAWING CONSULT FACTORY

Drawn by : M
Checked by : M
Approved by : M

Date : June 21, 2019
Date : June 21, 2019
Date : June 21, 2019

Scale : Not To Scale
Unit : Inch
Material : See Notes

Rev : 0
Sheet : xxx

Drawing Title: NPT - FULL PORT BALL VALVE
Drawing No.: DS-S23SSFGGL???

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REVIEW ALL STANDARD SOFT PARTS FOR APPLICATION COMPATIBILITY