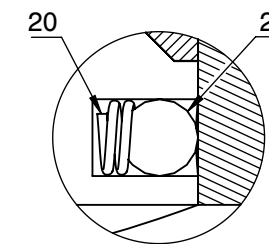


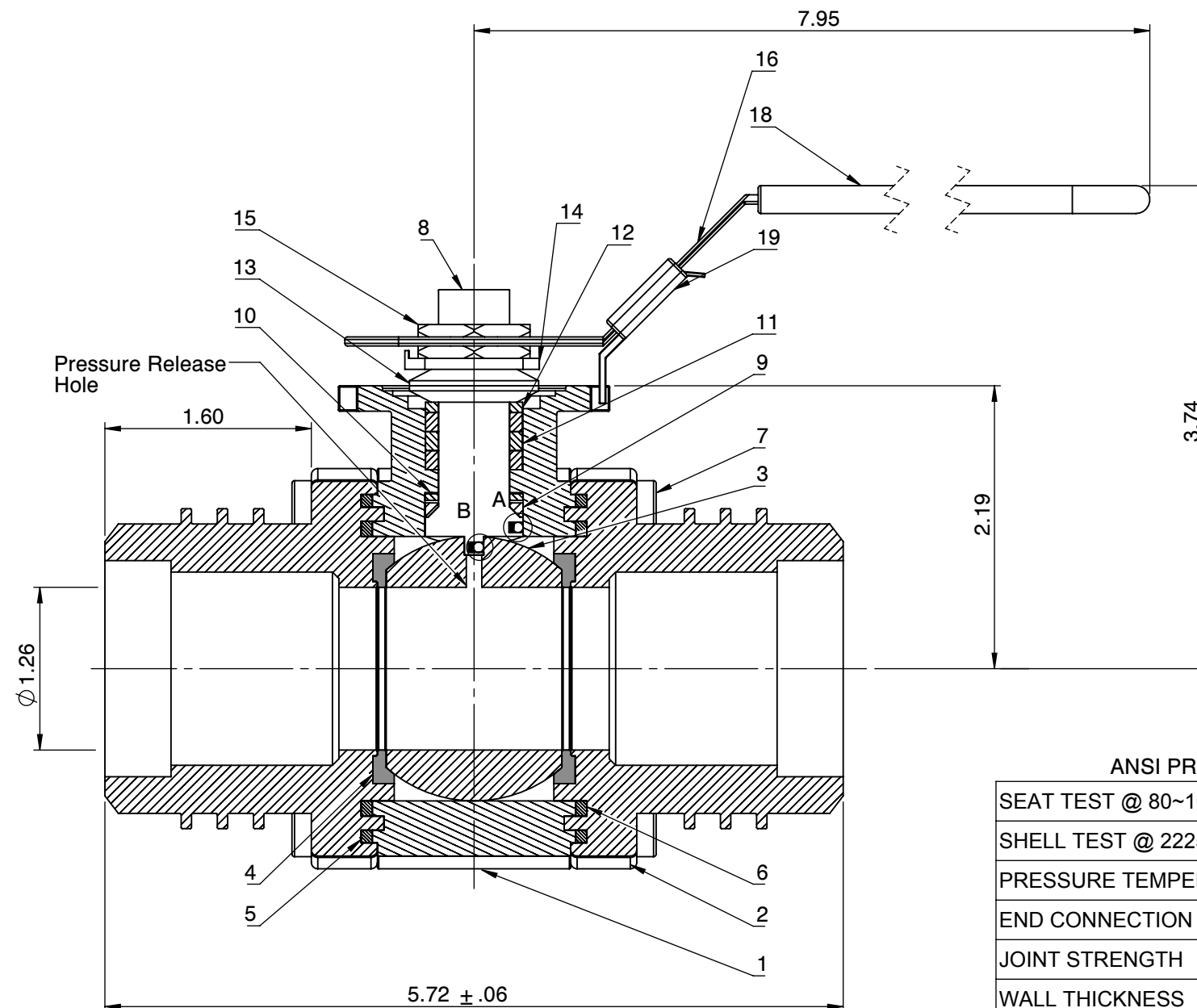
HPF42-CS-2-F-F-F-L-32



Technical drawing of a 1/4 inch NPT female fitting. The drawing shows a cross-section of the fitting with a central threaded hole. Dimensions include a hole diameter of $\phi .55$, a thread specification of 1/4-20 UNC(x4), a distance of .32 from the face to the start of the thread, and a bore diameter of $\phi 1.97$ B.C.D. (Basic Center Diameter).



DETAIL : A
DETAIL : B



NO	Name	Material
1	Body	ASTM A216 WCB
2	Cap	ASTM A216 WCB
3	Ball	ASTM A351 CF8
4	Seat	TFM
5	Gasket (Inner)	TFM
6	Gasket (Outer)	TFM
7	Bolt	EN3506 A2-70/ A193 B8
8	Stem	17-4PH
9	Thrust Bearing	Carbon PTFE
10	Thrust Washer	50%SS PTFE
11	Stem Packing	TFM
12	Packing Follower	SS304
13	Belleville Washer	SS301
14	Tap Lock Washer	SS304
15	Stem Nut	SS304
16	Handle	SS304
17	Stopper	SS304
18	Plastic Cover	Plastic
19	Locking Device	SS304
20	Anti-Static Spring	SS301
21	Anti-Static Ball	SS316

ANSI PRESSURE RATING CLASS 600/2250 WOG	
SEAT TEST @ 80~100 PSI	ASME B16.34
SHELL TEST @ 2225 PSI	ASME B16.34
PRESSURE TEMPERATURE RATING	ASME B16.34
END CONNECTION	ASME B16.11
JOINT STRENGTH	ASME B16.34
WALL THICKNESS	ASME B16.34
BASIC DESIGN	ASME B16.34

Drawing Title:	SW 1-1/4"FULL BORE BALL VALVE
Drawing No.:	DT-HPF42CS2FFFL-32

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REVIEW ALL STANDARD SOFT PARTS FOR APPLICATION COMPATIBILITY