

Hayward Series PVC, CPVC, GFPP

# True Union Ball Valve Product Guide

# design

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OVERVIEW

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FTBH Series True Union Ball Valve A new generation of thermoplastic floating ball valves. The **FTBH** Series features a low maintenance design with new patent pending System2<sup>™</sup> Sealing Technology. Assisting users in protecting property and life, a standard integral lock-out feature secures onto the body of the valve. Actuator ready design with ISO 5211 pattern – on all sizes.

Available in  $1\!\!\!/4"$  - 2" / DN8 - DN50 in PVC and CPVC materials with either EPDM or FPM seals.

#### **KEY FEATURES AND BENEFITS**

- System2<sup>™</sup> Sealing Technology provides longer cycle life
- 250 PSI / 16 Bar, non-shock at 70°F/23°C full pressure rating
- · Consistent operating torque with adjustment-free design
- Lockout/Tagout mechanism that secures directly to valve body for enhanced safety
- Ergonomic handle for improved grip and comfort
- ISO mounting flange simplifies actuation
- Permanent markings, eliminates labels
- Integral footpad for skid or panel mount
- FPM or EPDM seals
- Double O-Ring stem seals
- Reversible PTFE seats standard
- Easy replacement for existing Hayward TB Series
- NSF/ANSI 61 and NSF/ANSI 372 Listed

#### **OPTIONS AND ACCESSORIES**

- Pneumatic or Electric Actuators
- Stem Extensions
- Manual Limit Switch

#### MATERIALS

- PVC per ASTM D1784 Cell Class 12454
- CPVC per ASTM D1784 Cell Class 23447
- GFPP per ASTM D4101 Cell Class 85580 (Handle & Lock Plate)







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**FTBH Series** 

Actuator Ready "Patent Pending"

**True Union Ball Valve** 

HAYWARD

**ACTUATION AND CONTROL OPTIONS** 





#### Pro-Torq Series On/Off/Proportional Electric Actuators KEY FEATURES

- On/Off or Proportional Control (2-10 vdc / 4-20mA Inputs & Outputs)
- NEMA 4/4X
- Powder Coated Aluminum Alloy Housing
- Multiple AC and DC Voltages
- Anti-Condensate Heater Standard
- Handwheel or Shaft Manual
   Override





#### PCD/PCS Series Pneumatic Actuators KEY FEATURES

- For All Sizes of Ball and Butterfly Valves
- Four-Piston Rack and Pinion Design
- Compact, Lightweight Design
- Position Indicator
- Namur-Style Solenoid Mounting
- Adjustable Travel Stops



#### ECP Series Glass Filled Polypropylene Electric Actuators KEY FEATURES

- On/Off or Proportional Control (2-10 vdc / 4-20mA Inputs & Outputs)
- NEMA 4/4X
- Auto Switching Voltage
- Corrosion-Resistant GFPP
  Housing
- LED Status Light
- Anti-Condensation Heater
- Manual Override



#### PMD/PMS/PMD4/PMS4 Series Pneumatic Actuators KEY FEATURES

- Corrosion-Resistant Thermoplastic Housing in GFPP or Polyamide
- Permanently Lubricated Gear Train
- Two-Piston Rack and Pinion
   Design
- Namur-Style Solenoid Mounting
- Position Indicator



#### EAU1 Series Glass Filled Polypropylene Electric Actuators KEY FEATURES

- Unidirectional On/Off Control
- NEMA 4/4X
- 5A 250V End of Travel Switch
- Corrosion-Resistant GFPP
   Housing
- Direct ISO Mount
- Multiple AC and DC Voltages



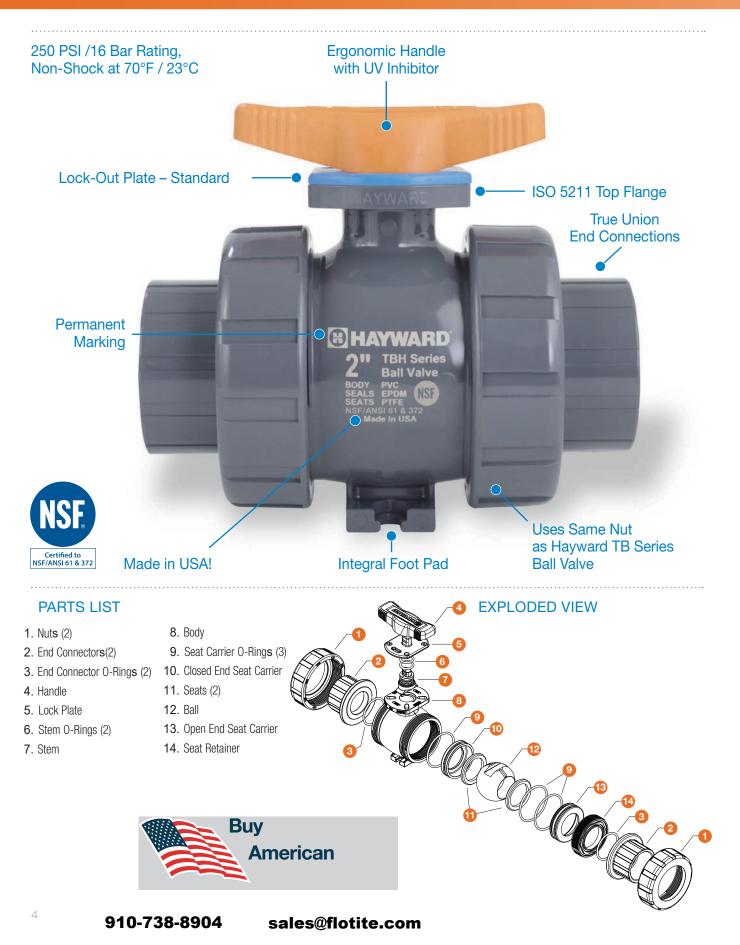
#### LHB Series Manual Limit Switch KEY FEATURES

- Two Adjustable SPDT 10 Amp at 120 VAC Switches (Open/Close Position) - CSA Listed Switches
- For Remote Monitoring of Critical Services
- Robust GFPP Body, Cover and Plate
- 304 Stainless Steel Stem and FPM Seals
- NEMA 4/4X





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### FTBH Series True Union Ball Valve BENEFITS



#### Longevity

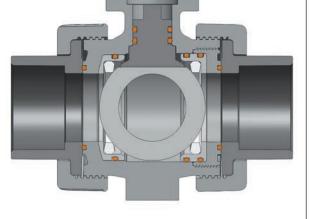
- New Patent Pending System2<sup>™</sup> Sealing Technology
- As with standard floating ball valves, a primary seal is formed between the ball and the downstream seat upon valve closure
- The new System2<sup>™</sup> Sealing Technology allows the upstream seat to float against the ball which causes a backup secondary seal between the upstream seat and the ball, and increases the sealing load on the downstream seat
- System2<sup>™</sup> Sealing Technology is fully bi-directional
- Pressure rating of 250 PSI / 16 Bar, non-shock at 70°F/23°C
- Decreased maintenance due to System2<sup>™</sup> Sealing Technology, requires no adjustment of the seat in service
- System2<sup>™</sup> Sealing Technology leads to a facility with less downtime

#### Dependability and Comfort -

- Ergonomic handle to improve grip
- Symmetric handle for operation from either side of valve, left or right handed
- UV inhibited material for extended life
- · Consistent operating torque with adjustment free design
- Designed with no metal fasteners

#### Safety

- Facilitates implementation of lockout/tagout
- Accommodates up to 4 different keyed locks for increased protection
- Padlock secures lock plate to body to avoid removal
- Handle position and windows in lock plate indicate valve is open or closed







#### Versatility

- Direct mount to actuators with ISO 5211 mounting pads
- Consistent valve torque due to System2<sup>™</sup> Sealing Technology
- Actuator Ready valve priced lower than valve with handle and lock plate
- ISO 5211 couplings available in 9mm, 11mm and 14mm
- Integral panel mount facilitates one person installation
- Hex flats engage standard and metric fasteners





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**ONE VALVE PLATFORM** 

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## **FTBH Series**



<image>

Same FTBH Series System $2^{\text{TM}}$  technology with a Profile $2^{\text{TM}}$  ball.

## **FTBH Series "Z-Ball"**

## **Actuator Ready**



**FTBH** Series with black handle identifier, drilled ball for sodium hypochlorite applications.

Flow arrow indicates unidirectional seat design.

Optional adapter available.

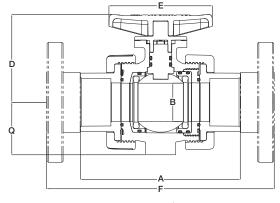


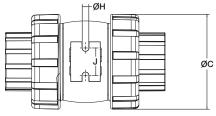
FIo-Tite Valves and Controls provides a range of mounting options to adapt to our actuators or to your preferred actuator. With the FTBH Series ISO top integral flanges, all that is required is just the ISO 5211 coupling and bolting to adapt from the FTBH Series stem to FIo-Tite actuators or those actuators with ISO 5211 square drives.

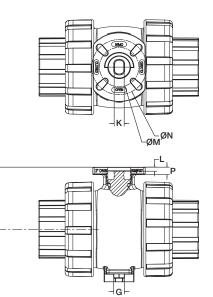
**TECHNICAL INFORMATION** 



#### **2D DRAWINGS**







#### **DIMENSIONS - INCHES / MILLIMETERS**

SIZE	A	A1(JIS)	В	С	D1	D2	E	F	G	Н	J	K	L	М	N	Р	Q
inches / DN / JIS	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm	in / mm
1/4 / 8 / N/A	4.63 / 118	N/A	0.53 / <mark>13</mark>	2.25 / <mark>57</mark>	2.82 / <mark>72</mark>	1.75 / <mark>44</mark>	3.50 / <mark>89</mark>	N/A	0.45 / <b>11</b>	0.27 / 7	0.75 / <mark>19</mark>	0.50 / <mark>13</mark>	0.17 / 4	1.97 / <mark>50</mark>	N/A	0.29/7	1.37 / <mark>35</mark>
3/8 / 10 / N/A	4.63 / 118	N/A	0.53 / <mark>13</mark>	2.25 / <mark>57</mark>	2.82 / <mark>72</mark>	1.75 / <mark>44</mark>	3.50 / <mark>89</mark>	N/A	0.45 / 11	0.27 / 7	0.75 / <mark>19</mark>	0.50 / <mark>13</mark>	0.17 / 4	1.97 / <mark>50</mark>	N/A	0.29/7	1.37 / <del>35</del>
1/2 / 15 / JIS15	4.65 / 118	5.27 / <b>134</b>	0.53 / <mark>13</mark>	2.25 / <mark>57</mark>	2.82 / <mark>72</mark>	1.75 / <mark>44</mark>	3.50 / <mark>89</mark>	6.65 / 169	0.45 / 11	0.27 / 7	0.75 / <mark>19</mark>	0.50 / <mark>13</mark>	0.17 / 4	1.97 / <mark>50</mark>	N/A	0.29/7	1.37 / <del>35</del>
3/4 / 20 / JIS20	4.79 / 122	5.65 / 144	0.72 / 18	2.62 / <mark>67</mark>	2.98 / <mark>76</mark>	1.91 / <mark>49</mark>	3.50 / <mark>89</mark>	7.17 / 182	0.45 / 11	0.27 / 7	0.75 / <mark>19</mark>	0.50 / <mark>13</mark>	0.17 / 4	1.97 / <mark>50</mark>	N/A	0.29/7	1.56 / <del>4</del> 0
1 / 25 / JIS25	5.34 / <mark>136</mark>	6.37 / <mark>162</mark>	0.94 / <mark>24</mark>	3.00 / <mark>76</mark>	3.25 / <mark>83</mark>	2.18 / <del>55</del>	4.00 / 102	8.05 / 204	0.45 / 11	0.27 / 7	1.00 / <mark>25</mark>	0.50 / <mark>13</mark>	0.20/5	1.97 / <mark>50</mark>	N/A	0.29/7	1.75 / 44
1-1/4 / 32 / JIS32	6.83 / 173	8.03 / <mark>204</mark>	1.48 / <mark>38</mark>	4.00 / 102	3.89 / <mark>99</mark>	2.60 / <mark>66</mark>	5.17 / <mark>131</mark>	9.61 / 244	0.53 / <mark>13</mark>	0.33 / <mark>8</mark>	1.38 / <mark>35</mark>	0.50 / <mark>13</mark>	0.20/5	1.97 / <mark>50</mark>	2.76 / <mark>70</mark>	0.34 / 9	2.25 / 57
1-1/2 / 40 / JIS40	7.39 / 188	8.36 / 212	1.48 / <mark>38</mark>	4.00 / 102	3.89 / <mark>99</mark>	2.60 / <mark>66</mark>	5.17 / <mark>131</mark>	10.65 / 271	0.53 / <mark>13</mark>	0.33 / <mark>8</mark>	1.38 / <mark>35</mark>	0.50 / <mark>13</mark>	0.20/5	1.97 / <mark>50</mark>	2.76 / <mark>70</mark>	0.34 / 9	2.25 / 57
2 / 50 / JIS50	7.99 / <mark>203</mark>	9.57 / <mark>243</mark>	1.91 / <mark>49</mark>	4.75 / <mark>121</mark>	4.40 / 112	3.11 / <mark>79</mark>	5.17 / <mark>131</mark>	11.51 / <mark>292</mark>	0.53 / <mark>13</mark>	0.33 / <mark>8</mark>	1.38 / <mark>35</mark>	0.50 / <mark>13</mark>	0.20/5	1.97 / <mark>50</mark>	2.76 / <mark>70</mark>	0.34 / 9	2.63 / 67

D2

\* 1-1/4" and 1-1/2" are 0.56"  $\,$  (14mm) longer than TB Series.

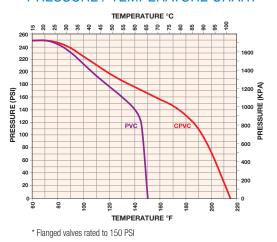
#### WEIGHT – LBS / KG

SIZE	Weight with Socket/Threaded Ends	Weight with Flanged Ends	Weight Bare Stem with Socket/Threaded Ends	Weight Bare Stem with Flanged Ends	SIZE in / DN
inches / DN	lbs / kg	lbs / kg	lbs / kg	lbs / <mark>kg</mark>	1/4 / 8
1/2 / 15	0.70 / 0.32	1.12/0.51	0.59 / 0.27	1.01 / 0.46	3/8 / 10
3/4 / <mark>20</mark>	0.90 / 0.41	1.50 / 0.68	0.79 / 0.36	1.39 / 0.63	1/2 / 15
1 / 25	1.18/0.54	1.98 / 0.90	1.05 / 0.48	1.85 / 0.84	3/4 / 20 1 / 25
1-1/4 / <mark>32</mark>	2.57 / 1.17	3.51 / 1.59	2.32 / 1.05	3.26 / 1.48	1-1/4 / 3
1-1/2 / <mark>40</mark>	2.62 / 1.19	3.82 / 1.73	2.37 / 1.08	3.57 / 1. <mark>62</mark>	1-1/2 / 4
2/50	3.87 / 1.76	6.37 / <mark>2.89</mark>	3.62 / 1.64	6.12/2.78	2 / 50

#### **CV VALUES**

SIZE	Cv
in / <mark>DN</mark>	VALUES
1/4 / 8	1.0
3/8 / 10	2.8
1/2 / <mark>15</mark>	8.0
3/4 / 20	16.0
1 / 25	29.0
1-1/4 / <mark>32</mark>	75.0
1-1/2 / <mark>40</mark>	90.0
2 / 50	150.0

#### PRESSURE / TEMPERATURE CHART\*



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#### SAMPLE SPECIFICATION

All 1/4" - 2" thermoplastic ball valves shall be manufactured with PVC Type 1, Grade 1 (ASTM D1784, Cell Classification 12454) or CPVC (ASTM D1784, Cell Classification 23447). All sizes shall be of true union design. Valve body shall contain an integral top mounting flange with dimensions and bolt circles conforming to ISO 5211. Valve to include as standard sliding lock-out plate that interlocks with integral flange on body for lock-out / tag-out. The valve has four locations for attaching a padlock. Body shall incorporate molded in foot pad for panel or rail mounting.

All O-rings shall be EPDM or FPM. Seats shall be PTFE as standard. Seats for 1/4" - 2" valves shall be reversible to allow field rebuild. Valves 2" and smaller shall have a floating ball and System $2^{TM}$  seat carrier design that moves with the seat to affect a double seal to flow through a closed valve, and require no adjustment. The handle shall be retained without any metal fasteners and made from GFPP with UV Inhibitor. Balls must be full-port design and fully sphere shape. Stem shall contain double o-rings, and shall be **a** blowout-proof design. Valve stem design shall be such that any torsional failure occurs outside of the two stem o-rings.

All 1/4" - 2" ball valves shall be pressure-rated for 250 PSI at 70°F non-shock. All sizes of ANSI 150 lb flanged ball valves shall be pressure-rated for 150 PSI at 70°F non-shock. Valves to be NSF/ANSI 61 and NSF/ANSI 372 Listed.

All ball valves shall carry a three-year warranty, and shall be manufactured by Hayward® Flow Control and in the USA.

#### **TYPICAL APPLICATIONS**

Typical applications or installations include but are not limited to municipal waste and water treatment, clean water technology, chemical transfer and processing, aquatic and animal life support systems, mining and mineral processing, metal plating / surface finishing, marine, pulp and paper, landfills / environmental infrastructure and other demanding applications.

#### PART NUMBER MATRIX\*

SERIES	s Material		SIZE		END CONNECTION		ELASTOMER		OPERATOR		TBH SERIES OPTIONS		OTHER OPTIONS	
SERIES FTBH FCVH	MAT 1 2	PVC CPVC	025A 037A 050A 075A 100A 125A 150A 200A - 015M 020M 025M 032M 040M 050M - 015J 020J 025J	1/4" 3/8" 1/2" 3/4" 1" 1-1/4" 1-1/2" 2" - DN15 DN20 DN25 DN32 DN40 DN50 - JIS16 JIS20 JIS25	ST OS OF BT BS	SOCKET/THREADED SOCKET FLANGED BSPT - (TAPERED) BSPS - (STRAIGHT)	* Co	EPDM FPM		ACTUATOR READY HANDLE		NONE DRILLED BALL FPM** DRILLED BALL FPM** CVH SERIES OPTIONS SLOW OPEN FAST OPEN SLOW OPEN DRILLED** FAST OPEN DRILLED**	00	NONE
			032J 040J 050J	JIS30 JIS40 JIS50			Βι	ıy			ŕ			



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