



Three Piece Full Port Ball Valves

Pressure Rating:

1500 MAWP/WOG size 1/4" - 2 1/2"

1250 MAWP/WOG size 3" - 4"

Size Range:

1/4" - 4"

Temperature Range:

Consult Factory



Flo-Tite's Unique...

MULTI-CHOICE SERIES

Over 36 years of performance history

Change your End Caps to Meet All your Application Needs with Ease of Installment.

Models:

300 - (316SS)

200 - (WCB)



Cap Screw Bolting

SIZE 1/2" - 2 1/2"

Optional 6" thru 12"

Multi -Choice Series

STANDARD PRODUCT NUMBERS

310-SS-1-FFF-L	(SS NPT)
320-SS-2-FFF-L	(SS SW)
330-SS-3-FFF-L	(SS BW as an option)
340-SS-4-FFF-L	(SS Flanged as an option)
210-CS-1-FFF-L	(CS NPT)
220-CS-2-FFF-L	(CS SW)
230-CS-3-FFF-L	(CS BW as an option)
240-CS-4-FFF-L	(CS Flanged as an option-Do not Stock)



ISO - Mount

SIZE 3" & 4"

Shown with Optional Flanged Ends.

SPECIAL FEATURES

- ISO MOUNT TYPE AUTOMATION PAD
- WELD-IN-PLACE DESIGN OPTIONS
- SECONDARY MEDIA CONTAINMENT
- LIVE-LOADED STEM ASSEMBLIES
- SWING-OUT BODY DESIGN
- SAFETY LOCKING HANDLE
- ANTI-STATIC GROUNDING DEVICE
- SUPER-TEK SEATS, STANDARD
- SECONDARY METAL SEAT OPTION
- CAVITY FILLER - ALL SIZES OPTIONAL
- METAL NAME PLATES IDENTIFY ALL SOFT PARTS
- 4" STEM EXTENSION OPTION

END CAP SELECTION

- THREADED (NPT)
- SOCKET WELD
- BUTT WELD
- ANSI 150/300 FLANGED CONNECTIONS
- *TRI CLAMP-SANITARY END
- *TUBE END
- FLUSH BOTTOM TANK
- EXTENDED END SW
- EXTENDED END B/W

V-Port Control Valve Characterized

Ball V15°, V30°, V60°, V90°, specials

The Tri-Clamp Sanitary Ends and Tube Ends options are available for select sizes.

UNIQUE DESIGN

- SIZE Range 1/4" thru 4" Optional 6"~12"
- 1500 WOG/150 WSP 1/4" ~ 2-1/2", 1250 WOG/150 WSP 3" - 4" ANSI 150 6"~12"
- CAP SCREWS are used to insure precise alignment of valve center body to end caps. This high-end design feature eliminates through bolts, nuts, washers and their related problems.

*Unique 3PC Design Serves As Both Valve And Union
Eliminating the Need and Cost of Two Sets of Heavy Flanges.*

www.flotite.com

BILL OF MATERIALS: Size 1/4" thru 4"

No.	Part Name	300 Series Stainless Steel	200 Series Carbon Steel	Qty
1	Body^	ASTM A351 CF8M - 316	ASTM A216 Gr. WCB	1
2	End Cap Connectors	ASTM A 351 CF8M @	ASTM A216 Gr. WCB	2
3	Ball	ASTM A351 CF8M - 316	ASTM A351 CF8M - 316	1
4	Seats *	Super-Tek TFM or RTFE	Super-Tek TFM or RTFE	2
5	Body Seals *	Super-Tek TFM or RTFE	Super-Tek TFM or RTFE	2
6	Body Bolts	SS304 / ASTM A193 B8	SS304 / ASTM A193 B7	8 / 12
7	Stem	ASTM A276 Type 316	ASTM A276 Type 316	1
8	Anti-Static Device	SS304	SS304	2
9	Thrust Bearings *	25% Carbon TFM	25% Carbon TFM	2
10	Guide Seal * #	Viton O-Ring	Viton O-Ring	1
11	Stem Packings	Super-Tek TFM or RTFE	Super-Tek TFM or RTFE	3
12	Packing Follower	SS304	SS304	1
13	Belleville Washers	SS301	SS301	2
14	Lock Washer	SS304	SS304	1
15	Valve Stop - Set Sleeve	SS304	SS304	1
16	Valve Stop - Bolt	SS304	SS304	1
17	Thin Nuts	SS304	SS304	2
18	Lever Handle	SS304	SS304	1
19	Locking Device	SS304	SS304	1
20	Lever Sleeve	Plastic	Plastic	1

* Items included in repair kits

(Consult factory for B8 and B7 bolting)

@ SS Weld Ends use CF3M-316L

Check media compatibility

^Also available in Alloy20

* Carbon Steel Bodies are Black Phosphate Coated for Added Corrosion Resistance

* All Carbon Body Valves Have Stainless Steel Hardware

SPECIFICATION STANDARDS:

- Threaded End, ANSI B1.20.1 NPT
- Socket Weld, ANSI B16.11
- Butt Weld MSS SP72
- Meets WW-V35C Type II Composition: SS Style
- Shell Wall ANSI B16.34
- Flanged End Class 150 or 300
- Valve Body and Caps are high quality investment castings
- NACE MR-01.75 compliant
- ISO 5211 Mounting Pad
- All Valves have CE Marking
- Marking Compliance to MSS SP-25

RATINGS:

- Pressure Rating:
Size 1/4" thru 2 1/2" - 1500 MAWP/WOG
Size 3" & 4" 1250 MAWP/WOG
Threaded, Socket Weld
Butt Weld schedules 5, 10, & 40
Size 6" and larger Contact Factory
- Flanged End ANSI 150/300
- Steam Rating: 150 PSI WSP
250 PSI steam rated valves are available with Super-Tek III or S-Tek(50/50) seats
- Vacuum service to 25 torr (28.94 in.Hg(g)/25,000 microns)

TESTING:

All Valves Tested to MSS SP-72 at 100 psi under Water in Open and Closed Positions.

Flo-Tite's QUALITY CONTROL INCLUDES:

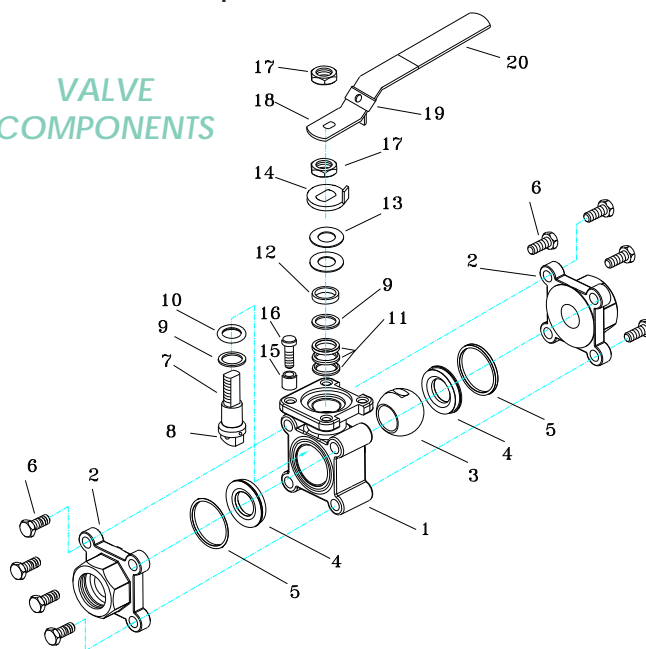
- ✓ ✓ All castings go through spectroscopic analysis
- ✓ ✓ Microstructure test after solution heat treating
- ✓ ✓ Inspection of appearance after shot blasting

- ✓ ✓ Size/dimension gauge test after CNC machining
- ✓ ✓ Final air pressure leakage test at 100 PSI under water in Open and Closed positions.

All 316 Stainless Steel Cast Valves Are Pickled As Standard.

Exploded View For 1/4"~2-1/2"

VALVE COMPONENTS



UNIQUE FEATURES

Ball Design Added Safety Feature:

As an added safety feature, there is a hole in the stem slot of each ball to equalize pressure between the body cavity and the flow stream when valve is in the open position.

Relief Holes in Seats Relieve Pressure Past the Upstream Seat.



Flo-Tite's safety lockable handle designed to prevent accidental movement.

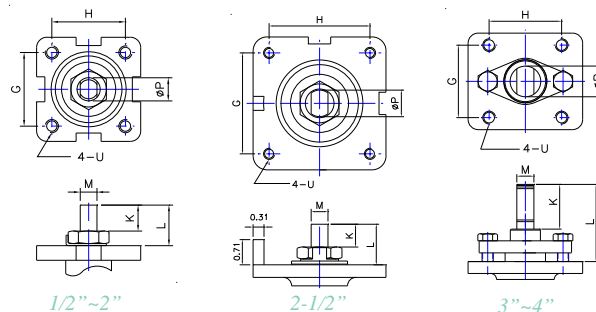
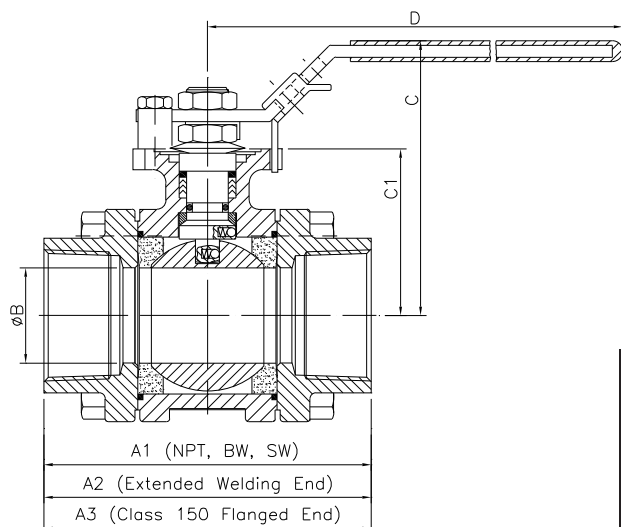
The valve can also be padlocked to limit unwanted access.



DIMENSIONS, TORQUES, AND WEIGHTS:

Size	A1	A2	A3	B	C1	C	D	ISO Pattern	Weight (lbs)	Torque (in-lbs)	Cv
1/4"	2.84	5.57	4.39	0.374	1.54	2.92	6.50	F04	1.9	50	20
3/8"	2.84	5.57	4.39	0.50	1.54	2.92	6.50	F04	1.9	50	24
1/2"	2.84	5.57	4.39	0.59	1.54	3.01	6.50	F04	1.9	50	30
3/4"	3.35	6.06	5.80	0.79	1.66	3.03	6.50	F04	2.5	70	50
1"	3.62	6.32	5.97	0.98	2.05	3.46	7.87	F05	3.35	95	94
1 1/4"	4.33	C/F	-	1.26	2.21	3.70	7.87	F05	4.9	190	185
1 1/2"	4.84	6.94	7.48	1.50	2.60	4.30	9.84	F07	7.3	200	265
2"	5.59	7.76	8.50	2.00	2.95	4.59	9.84	F07	11.55	340	502
2 1/2"	7.26	C/F	-	2.56	3.39	5.36	9.84	F10	21.0	480	812
3"	7.95	9.45	10.10	2.99	3.72	6.64	15.35	F10	33.1	780	1148
4"	9.06	10.56	13.90	4.02	4.35	7.20	15.35	F10	54.9	1600	2130

NOTE: Verify the Mounting dimensions before manufacturing actuator mounting hardware.



Size	G	H	L	K	M	P	U
1/2", 3/4"	1.169	1.169	0.55	0.32	0.250	0.37	#10-24unc
1", 1 1/4"	1.392	1.392	0.75	0.43	0.315	0.43	1/4-20unc
1 1/2", 2"	1.949	1.949	0.91	0.55	0.374	0.62	5/16-18unc
2-1/2"	2.840	2.840	1.14	0.69	0.472	0.75	5/16-18unc
3", 4"	2.840	2.840	3.07	1.75	0.669	1.10	1/2-13unc

DESIGN & TECHNICAL DATA

Model Numbers:

End Connections:

STAINLESS	CARBON	CONNECTIONS
310	210	THREADED END
320	220	SOCKET WELD
330	230	BUTT WELD
340	240	150 LB. FLANGE
350	--	TRI CLAMP -SANITARY END
360	260	CAM LOCK
370	--	TUBE END
395	295	EXTENDED END B/W
390	290	GROOVED END
TK300	TK200	FLUSH BOTTOM TANK

Any combination of above end connections are available C/F.

Consult Ball Valve Identification Code Guide for Full Part Number, Tech Bulletin page 188

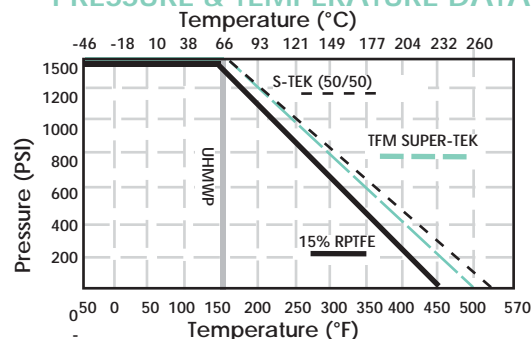
ATTENTION

MAWP/WOG is a do-not exceed pressure at normal ambient Npt & Weld End Models

OPTIONAL SEAT MATERIALS

- UHMWP-Ultra High Molecular Weight Polyethylene
- Carbon-Filled Teflon
- Bronze-Filled Teflon
- Stainless Teflon
- Virgin Teflon
- Peek
- Super-Tek (TFM)
- Super-Tek III (Carbon/TFM)
- Cavity Fillers

PRESSURE & TEMPERATURE DATA



*Consider 1250WOG for valve sizes 3" and 4"

Flo-Tite's Van Guard stem sealing system is designed to minimize fugitive emissions, increase safety and provide an immediate ball valve solution to the newer EPA performance requirements for valves having a leak rate of 500ppm.

Flo-Tite's Van Guard seal is a state of the art stem sealing system, which incorporates a triple set of valve stem seals. This unique system eliminates the possibility of valve stem leaks in most media applications.

STAGE I - FRONT LINE

Stage I provides a front line defense against leakage. The blow-out proof stem shoulder has a 45 degree bell shaped slope. The bell shaped design offers more sealing surface, effectively blocking all leak paths during rotation. The wedging action of the portion of the stem is far superior to the common, small flat-stem shoulder designs.

STAGE II - GUIDE-SEAL

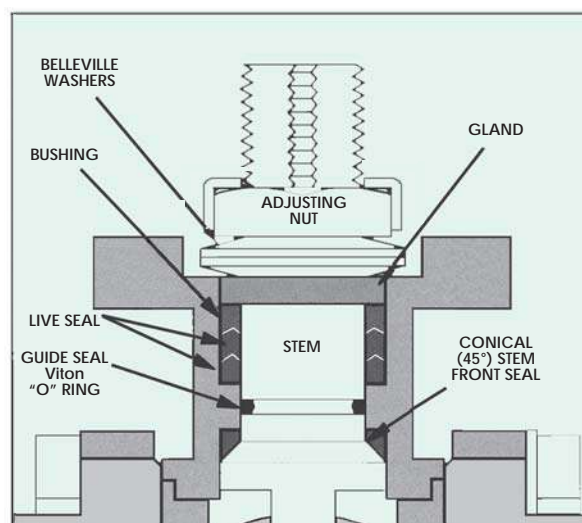
The O-ring originated early in valve design and has been a proven performer in high cycle applications. Its basic function reduces the potential of machining imperfections and provide a low torque flexible seal. This center guide also helps to maintain a perfect stem alignment, by eliminating side loading stress which can cause stem leaks.

Standard offered with Viton material. Consult factory if other material is required.

STAGE III - LIVE-SEAL

Live-Seal is considered the intellectual component and the workhorse of Flo-Tite's Van Guard stem sealing system. Working in unison with stages I and II, stage III calls upon the use of V-Ring packing sets which expands sideways as it is compressed and pressurized blocking all air pockets. The Van-Guard stem system is energized by Belleville washers, which continuously adjusts packing compression to compensate for wear, pressure, or temperature fluctuations.

Whether your service involves volatile organic compounds, volatile hazardous chemicals, or air pollutants, Flo-Tite's ball valves are dependable, long lasting, and fully maintainable. Flo-Tite has various valve solutions and designs that provide end users freedom of choice for the toughest requirements imposed by the industry and by international standards.



ADVANTAGES OF CAP SCREW BOLTING



Solid construction with double the number of body bolts threaded to more than half their length, results in a reduction in linear thermal expansion of the bolts and a dramatic decrease in the likelihood of leakage from the body. In addition, spring washers can be used to compensate for thermal contractions of valve parts during severe operation.



Flo-Tite's marking system follows MSS SP-25-1998 guidelines. In addition to the cast body information, we have decided to add metal nameplates that identify all valve soft parts. Valve users worldwide will be able to contact Flo-Tite quickly for any installation or service requirements as the company website address will be on all valves.

WELD-IN-PLACE

Super-Tek high temperature seat capabilities allow weld end ball valves to be welded to the piping system without disassembly, following special welding procedures & the IOM. This unique advantage results in ease of installation and cost savings while insuring full integrity of the factory assembled and tested valve.



Model #
335/325
Extended Ends
Optional C/F



Flo-Tite, Inc.
4815 West 5th St.
Lumberton, NC 28358

P. O. Box 1293
Lumberton, NC 28359
Website: www.flotite.com

Tel: (910) 738-8904
Fax: (910) 738-9112
E-mail: flotite@flotite.com